R & H Chrome Alloy WELD-ON PLANTER PARTS

R & H Machine Chrome Alloy weld-on planter parts are designed to prolong the life of standard planter shoes. Over the years farmers have brought us their worn-out planter shoes to see what we could do to make them last longer. The result has been a line of weld-on parts designed to be installed onto their worn or new shoes. Many of these pieces can be installed after normal wear life has been completed. Consequently you can get full value from your standard part before rebuilding it with our Chrome Alloy insert. Most of these castings have been designed for a particular use. However, farmers are extremely good at adapting parts for their needs using our wide variety of designs. We are always available to help design new parts for particular applications or problems. We have helped a great number of farmers reduce the cost of planting their crops in many areas of the country.

Important!
Instructions for Welding

All R & H Chrome Alloy weld-on parts must be heated to a bright, cherry red before welding.

Use a mild-steel rod in a stick welder or a mild-steel wire in a wire-feed welder.

Heat the casting, and, while it is still red, weld the part into place.

The part to be repaired should be warm to prevent cracking.

Room-cool out of draft.

Don’t replace...rebuild!!!
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*** TO FIT STANHAY ***

RH 330 PLANTER INSERT
Length: 3-5/8"
Height: 2-3/4"
Thickness: 3/4"

RH 331 PLANTER INSERT
Length: 10-1/2"
Height: 3-1/4"
Thickness: 1-5/8"

RH 332 PLANTER INSERT
Note: clamp-in shoe to fit single-line
Length: 5-1/4"
Height: 1-5/8"
Thickness: 7/8"

RH 333 PLANTER INSERT
Length: 4-1/4"
Height: 2-1/8"
Thickness: 13/16"

RH 334 PLANTER INSERT
Note: single-line
Length: 11-1/2"
Height: 1-1/8"
Thickness: 1/2"

*** TO FIT MONOSEM ***

RH 350 PLANTER INSERT (NG+)
Length: 5"
Height: 1-1/8"
Thickness: 5/8"

RH 352 PLANTER INSERT
Length: 5-1/2"
Height: 1"
Thickness: 1"

RH 353 PLANTER INSERT
Length: 4"
Height: 1-3/8"
Thickness: 3/4"

RH 353 M PLANTER INSERT - MODIFIED
Length: 4-1/2"
Height: 1-1/2"
Thickness: 5/8"

*** TO FIT GASPARDO ***

RH 335 PLANTER INSERT
Length: 4"
Height: 2"
Thickness: 1"

RH 336 PLANTER INSERT
Length: 5"
Height: 3/4"
Thickness: 3/8"
### Planter Inserts for John Deere

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### Planter Assembly

- **RH 354JD-M2** Planter Assembly
  - RH 354 welded onto 5/16" steel plate
  - Length (top of casting): 3"
  - Height (overall): 6"
  - Width (steel): 2-1/2"
  - Thickness: 5/8"
  - Hole spacing: 1-3/8"
  - Bolt holes: 5/16"

### Planter Inserts for Other Models

- **RH 347** Planter Insert
  - Length: 5"
  - Height: 2"
  - Thickness: 1-3/8"

- **RH 351** Planter Insert
  - Length: 10"
  - Height: 1-3/8"
  - Thickness: 1/4"
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*** TO FIT HEATH ***

RH 337 PLANTER INSERT
welds onto Heath part #698-039

Length: 13-7/8"
Height: 1-3/4"
Thickness: 11/16"

RH 337 N PLANTER INSERT - NARROW
welds onto Heath part #698-039

Length: 13-7/8"
Height: 1-3/8"
Thickness: 3/8"

RH 337 S PLANTER INSERT - SHORT
welds onto Heath single-disc planter

Length: 10"
Height: 1-3/8"
Thickness: 5/8"

*** TO FIT LOGAN ***

RH 390 PLANTER INSERT
To fit: Potato planter

Length: 4-1/2"
Height: 2"
Thickness: 1-7/8"

*** TO FIT LOCKWOOD ***

RH 391 PLANTER INSERT
To fit: Lockwood potato planter

Length: 14-1/2"
Height: 1"
Thickness: 3/4"

RH 392 PLANTER INSERT
To fit: Lockwood air planter

Length: 4-5/8"
Width: 2-1/8"

NOTE: Triangular indent on back

R & H CHROME ALLOY MISC.
WELD-ON PLANTER PARTS

RH 355 PLANTER INSERT
Length: 5-3/16"
Height: 1-7/8"
Thickness: 3/8"

RH 346 PLANTER / OPENER INSERT
RH 346 L LONG PLANTER / OPENER INSERT
RH 346 J PLANTER / OPENER INSERT

RH 346
Length: 3-1/4"
Height: 5-1/4"
Thickness: 2"
RH 346 L
Length: 3-3/8"
Height: 7-3/8"
Thickness: 2"
RH 346 J
Length: 3-1/4"
Height: 7-3/8"
Thickness: 1-5/8"

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