R & H Machine makes available a line of Chrome Alloy parts for mulchers, corrugators, sweeps, and cultivators which greatly increases the life of the standard part and reduces overall costs.

Mulcher parts come as either complete units or as weld-on inserts for standard blades. We make available straight mulcher blades manufactured in our plant using our own designs and materials. Our blades help reduce compaction by encouraging the rear of the blade to wear before the front. The resulting wear pattern allows the leading edge to remain the longest part of the blade, thus loosening the soil, as the blade is drawn through the field.

Corrugator, cultivator, and sweep weld-on parts can be installed onto the leading edge or used to cover the tips of standard parts. These inserts work best if applied to new or almost new parts. Usually when a part is worn out, the remainder of the part is too thin to be rebuilt. The resulting wear pattern allows the leading edge to remain the longest part of the blade, thus loosening the soil, as the blade is drawn through the field.

Important! Instructions for Welding

1. All R & H Chrome Alloy weld-on parts must be heated to a bright, cherry red before welding.
2. Base parts will need to be trimmed first to fit the inserted part.
3. Use a mild-steel rod in a stick welder, or a mild steel wire in a wire-feed welder.
4. Welding must be done with the casting red, and the base part warm to prevent cracking.
5. Room-cool out of draft.
R & H CHROME ALLOY WELD-ON CORRUGATOR PARTS

**TO FIT NORTHWEST CORRUGATOR**

**RH 402** FRONT LEFT or RIGHT WELD-ON TIP
- Height: 3"
- Width: 2-1/2"
- Thickness: 5/8"

**RH 402** REAR LEFT or RIGHT WELD-ON TIP
- Height: 3"
- Width: 2-3/4"
- Thickness: 5/8"

NOTE: RH 402 FRONT and REAR are used together

WELD-ON CULTIVATOR PARTS

**RH 497** WELD-ON 1.5” CULTIVATOR POINT
- Length: 2-1/2"
- Width: 1-5/8"
- Thickness: 5/8"

**RH 499** WELD-ON CULTIVATOR POINT
- Length: 1-1/8"
- Width: 2-3/4"
- Thickness: 3/8"

WELD-ON SWEEP PARTS

**RH 461 S** WELD-ON SWEEP TIP
- To fit: 7” Calkins Culta-Weeder sweep
- Length: 2-3/4"
- Height: 1-7/16"
- Thickness: 3/4"

**RH 478** WELD-ON SWEEP NOSE CAP
- To fit: McKay P50-5K
- Length: 6-1/8"
- Width: 5-7/8"
- Thickness: 1/4"

**RH 498** WELD-ON SWEEP NOSE CAP
- Length: 4"
- Width: 4-3/4"
- Thickness: 1/4"

BOLT-ON HILLER POINT

**RH 414** BOLT-ON HILLER POINT
- To fit: Young Hiller
- Length: 4-3/4"
- Height: 2-3/4"
- Thickness: 1-1/2"
- Hole: 1/2” hex

**RH 404** WELD-ON CORRUGATOR POINT
- Length: 4-1/2"
- Width: 4-5/8"

**RH 405** WELD-ON CORRUGATOR POINT
- To fit: Wyoming shovel
- Length: 2-1/2"
- Width: 2-3/4"

**RH 406** WELD-ON CORRUGATOR POINT
- To fit: Herschel-Adams 600 series furrower
- Length: 6-1/4"
- Width: 7-3/4"

**RH 408** WELD-ON CORRUGATOR POINT
- To fit: Empire or JD shovel
- Length: 6-3/4"
- Width: 7-7/8"

**RH 409** WELD-ON CORRUGATOR CAP
- To fit: Empire shovel # H1120
- Length: 5-1/4"
- Width: 3”

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