R & H Machine makes parts to fit most makes and models of forage harvesting and swathing equipment. Our parts are used both inside the blower and as covers for the skid shoes. Our parts drastically reduce down-time during harvest.

FORAGE HARVESTER BLOWER LINERS

R & H blower liners are installed as bolt-in segments. Each part is 1/4” thick solid cast Chrome Alloy and attaches with 1/4” countersunk bolts. Segments can be replaced individually if damaged by foreign material without having to replace the entire liner. The liners will wear to maintain a smooth finish to enhance material flow.

FORAGE HARVESTER AND SWATHER SKID SHOES

Our skid shoe covers come as either a bolt-on or weld-on type. Both styles attach onto the original parts. Parts are either 1/4” or 3/8” thick and use 1/4” countersunk bolts. Our parts will allow you to place more pressure on the ground without causing excessive wear on your skid shoes.

CLAD PLATE

The introduction and availability of Chrome Alloy Clad Plate has proven to be very successful in solving wear problems where both abrasion and impact are a problem. Clad Plate is a material with a thick Chrome Alloy overlay on steel, which can be cut and formed to be used on skid shoes and other curved areas with superb results.

MISCELLANEOUS PARTS

We also make a variety of parts for headers and corn heads, such as spacer tubes. R & H also offers bolt protectors and rotary knives to enhance the performance and durability of your machine.
**R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS**

**R & H CHROME ALLOY BLOWER LINERS**

TO FIT: NEW HOLLAND & JD

RH 574 | RH 575 | RH 576

**RH 574 BOLT-IN 10.5" FLAT LINER**
- Length: 10-1/2"
- Thickness: 1/4"
- Width: 6-7/8"
- Bolt holes: 1/4"
- NOTE: used with RH 575 and RH 576

**RH 575 BOLT-IN 6" CURVED LINER**
- Length: 6"
- Thickness: 1/4"
- Width: 6-7/8"
- Bolt holes: 1/4"
- NOTE: used with RH 574 and RH 576

**RH 576 BOLT-IN 6.5" TRANSITIONAL LINER**
- Length: 6-1/2"
- Thickness: 1/4"
- Width: 6-7/8"
- Bolt holes: 1/4"
- NOTE: used with RH 574 and RH 575

**RH 562 BOLT-IN LINER SEGMENT**
- Length: 6-7/8"
- Width: 1-5/8"
- Thickness: 1/4"
- Bolt holes: 3/8"
- NOTE: used with RH 574, RH 575, and RH 576 to complete 32" blower liner (optional)

**CONFIGURATION for CHOPPERS**

LINER TO FIT NEW HOLLAND CHOPPERS
- Model 1900: Uses 1-RH 574; 8-RH 575; 1-RH 576
- Models 1915, 2100, and most FX’s:
  - Uses 2-RH 574; 12-RH 575; 1-RH 576

LINER TO FIT JOHN DEERE CHOPPERS
- Uses 1-RH 574; 5-RH 575; 1-RH 576
- Option of 4-RH 562 to fill end of liner
- NOT FOR USE with JD models 6650, 6750, 6850, and 6950

**R & H MANGANESE CROP LIFTERS**

**RH 569 LEFT or RIGHT CROP LIFTER**
- To fit: New Holland
  - Large bolt hole: 9/16"
  - Small bolt hole: 7/16"
  - Hole spacing: 2-5/8"

**RH 585 LEFT CROP LIFTER**
- To fit: McDon R80 head
  - Length: 5-3/4"
  - Bolt holes: 1/2"
  - Hole spacing: 4"

**RH 586 RIGHT**
- To fit: New Holland & JD

**R & H MANGANESE STOP BAR**

**RH 549-014.1 STOP BAR**
- To fit: Krone
  - Length: 5-5/8"
  - Width: 4-5/8"
  - Tab: 1-7/8" x 1-1/8"

**R & H CHROME ALLOY LEDGER PLATES**

**RH 593 LEFT or RIGHT LEDGER PLATE**
- To fit: Claas model 900
  - Length: 16-11/16" (RH 593 L and R)
  - Total length: 30-3/8"
  - Short edges: 14-7/16"
  - Width: 4-1/16"
  - Threaded bolt holes: 7/16"

**RH 594 LEFT or RIGHT LEDGER PLATE**
- To fit: Claas model 880
  - Length: 16-3/8" (RH 594 L and R)
  - Total length: 30-3/8"
  - Short edges: 14"
  - Width: 4"
  - Threaded bolt holes: 7/16"
  - NOTE: use left and right ledger plates to make a complete part
**R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS**

**R & H CLAD PLATE**

**RH 5CP-3/8 CLAD PLATE**
CLAD PLATE is an exciting development for use in areas where curved or bent plates are needed to provide wear protection. CLAD PLATE gives us a new tool to use when trying to solve your wear problems. The plate is Chrome Alloy very similar to our cast material imbedded onto the surface of a steel plate. The plate can be cut, bent or rolled to accommodate uses such as skid shoes and liners. CLAD PLATE comes in several thicknesses. Please call us for more information as to application in your wear areas.

### R & H CHROME ALLOY WELD-ON SKID PLATES

#### TO FIT: NEW HOLLAND

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Length</th>
<th>Width</th>
<th>Turn-up (each side)</th>
<th>Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>RH 571</td>
<td>WELD-ON POINTED SKID PLATE</td>
<td>14&quot;</td>
<td>7&quot;</td>
<td>7/8&quot;</td>
<td>1/4&quot;</td>
</tr>
<tr>
<td>RH 577</td>
<td>WELD-ON FRONT SKID PLATE</td>
<td>8&quot;</td>
<td>9&quot;</td>
<td>1-1/4&quot;</td>
<td>1/4&quot;</td>
</tr>
<tr>
<td>RH 573</td>
<td>WELD-ON LARGE SKID PLATE</td>
<td>12-3/8&quot;</td>
<td>7-1/2&quot;</td>
<td>1-1/8&quot;</td>
<td>1/4&quot;</td>
</tr>
</tbody>
</table>

#### TO FIT: CLAAS

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Length</th>
<th>Width</th>
<th>Thickness</th>
<th>Holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>RH 528</td>
<td>BOLT-ON CURVED LINER SEGMENT</td>
<td>8&quot;</td>
<td>3&quot;</td>
<td>1/4&quot;</td>
<td>3/8&quot;</td>
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</tbody>
</table>

#### TO FIT: McDon

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Length</th>
<th>Width</th>
<th>Holes</th>
<th>Spacing</th>
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</thead>
<tbody>
<tr>
<td>RH 583</td>
<td>WELD-ON SKID PLATE</td>
<td>9-9/16&quot;</td>
<td>5-11/16&quot;</td>
<td>1/4&quot;</td>
<td></td>
</tr>
<tr>
<td>RH 583W</td>
<td>BOLT-ON SKID PLATE</td>
<td>13-1/8&quot;</td>
<td>7-3/4&quot;</td>
<td>3/8&quot;</td>
<td>5/16&quot;</td>
</tr>
</tbody>
</table>

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R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

R & H CHROME ALLOY BOLT-ON SKID PLATES

TO FIT: CLAAS

RH 595 F  BOLT-ON FRONT SKID PLATE
Length: 15”
Width:
  Wide end: 10-1/2”
  Narrow end: 3-1/2”
Thickness: 5/16”
Bolt holes: 1/4”
Turn-up (each side): 1-1/4”

RH 595 R  BOLT-ON REAR SKID PLATE

RH 598 F  BOLT-ON FRONT SKID PLATE
Length: 17”
Width:
  Wide end: 11”
  Narrow end: 8-3/4”
Thickness: 3/8”
Bolt holes: 1/4”

RH 598 R  BOLT-ON REAR SKID PLATE

RH 596 F  BOLT-ON FRONT SKID PLATE
Length: 17-1/4”
Width:
  Wide end: 10”
  Narrow end: 3”
Thickness: 3/8”
Bolt holes (countersunk):
  Top (1): 3/8” Others: 5/16”
  Turn-up (each side): 1-1/4”

RH 596 R  BOLT-ON REAR SKID PLATE

NOTE: use Front and Rear to make complete plate

RH 590  BOLT-ON SKID PLATE
Length: 12-1/2”
Width: 10-1/2”
Thickness: 3/8”
Hole spacing: 5-1/2” x 11”
Bolt holes: 3/8” plow

NOTE: use three RH 590’s to cover a complete (1) skid

TO FIT: HESSTON

RH 551  BOLT-ON SKID PLATE
To fit: Hesston model 8400
Length: 12-1/4”
Width: 6-5/8”
Thickness: 5/16”
Bolt holes: 1/4”

RH 592  BOLT-ON SKID PLATE
Length: 14-1/2”
Width: 12”
Turn-up: 2”
Thickness: 1/2”
Slotted holes: 1/2” x 1”
Bolt holes (countersunk): 3/8”

NOTE: use two RH 592’s side by side to make a complete part.

RH 515  BOLT-ON SKID PLATE
Length: 12”
Width: 4-1/2”
Turn up: 1-1/2”
Thickness: 1/2”
Countersunk holes: 3/8”

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R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

R & H CHROME ALLOY LIFTING ARMS
TO FIT: CLAAS RU600 HEAD

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Type</th>
<th>Length</th>
<th>Width</th>
<th>Thickness</th>
<th>Holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>RH 591-119</td>
<td>LIFTING ARM</td>
<td>13-7/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-120</td>
<td>LIFTING ARM</td>
<td>13-7/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-150</td>
<td>LIFTING ARM</td>
<td>16-3/8”</td>
<td>1-3/4”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-151 A and B</td>
<td>LIFTING ARMS</td>
<td>9-3/4”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-152</td>
<td>LIFTING ARM</td>
<td>11-1/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-153</td>
<td>LIFTING ARM</td>
<td>11-1/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-154</td>
<td>LIFTING ARM</td>
<td>11-1/8”</td>
<td>2”</td>
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<td>3/8”</td>
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<tr>
<td>RH 591-155</td>
<td>LIFTING ARM</td>
<td>11-1/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-442 A and B</td>
<td>LIFTING ARMS</td>
<td>11”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-443</td>
<td>LIFTING ARM</td>
<td>13-3/4”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
</tbody>
</table>

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R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

**R & H CHROME ALLOY DEFLECTOR PLATES**

TO FIT: CLAAS

**RH 597 L-1661  DEFLECTOR PLATE**
- Holes: 7/16" threaded
- Spacing: 5-7/8"

**RH 597 R-1671  DEFLECTOR PLATE**
- Holes: 7/16" threaded
- Spacing: 5-7/8"

**RH 599  CURVED DEFLECTOR PLATE**
- To fit: Claas Orbis 635 corn head
- Length: 12"
- Width: 3-9/16"
- Thickness: 3/8"
- Bolt holes: 3/8" Hole spacing: 8-1/16" inside

**R & H CHROME ALLOY BOLT-PROTECTORS**

**RH 783**
- Diameter: 1-3/4"
- Thickness: 1/2"
- Bolt hole: 7/16"

**RH 784**
- Diameter: 1-7/8"
- Thickness: 1/2"

**RH 785**
- Diameter: 1-3/4"
- Thickness: 3/4"

**RH 786**
- Diameter: 1-3/4"
- Thickness: 3/4"

**R & H CHROME ALLOY MISC. PARTS**

**RH 500  WELD-ON AUGER KNIFE INSERT**
- To fit: Hay bale grinder
- Length: 3-1/4"
- Height: 1-5/8"
- Thickness: 1/2"

**RH 501  WELD-ON GRINDER INSERT**
- To fit: Forage grinder
- Length: 2"
- Width: 5/8"
- Thickness: 3/4"

**RH 550  SPACER TUBE**
- To fit: Rotary Hesston and IH 8850/8880 swathers
- Diameter: Outside: 7/8"
- Inside: 1/2"
- Length: 3-3/4"

**RH 505  WELD-ON MANURE SPREADER TIP**
- To fit: Kuhn 8100 Pro Twin Side Discharge
- Length:
  - Front: 3-3/4"
  - Back: 2-1/4"
- Width: 2-1/4"
- Thickness: 1/2"

**RH 22-2  1"x2" SQUARE ROD**
- To fit: Hammer tip
- Length: 2"
- Width: 1"
- Height: 1"

**R & H MANGANESE COMPOST BLADES**

**RH 502 MN  LEFT or RIGHT COMPOST BLADES**
- Length: 11-3/4"
- Width: 4"
- Thickness: 1/2"
- Holes: 1" and 5/8"
- Hole spacing: 2"

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