



*Setting the Standard for Wear!*

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## **R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS**

Learn more - [www.rhmachine.com](http://www.rhmachine.com) 1-800-321-6568

R & H Machine makes parts to fit most makes and models of forage harvesting and swathing equipment. Our parts are used both inside the blower and as covers for the skid shoes. Our parts drastically reduce down-time during harvest.

### **FORAGE HARVESTER BLOWER LINERS**

R & H blower liners are installed as bolt-in segments. Each part is 1/4" thick solid cast Chrome Alloy and attaches with 1/4" countersunk bolts. Segments can be replaced individually if damaged by foreign material without having to replace the entire liner. The liners will wear to maintain a smooth finish to enhance material flow.

### **FORAGE HARVESTER AND SWATHER SKID SHOES**

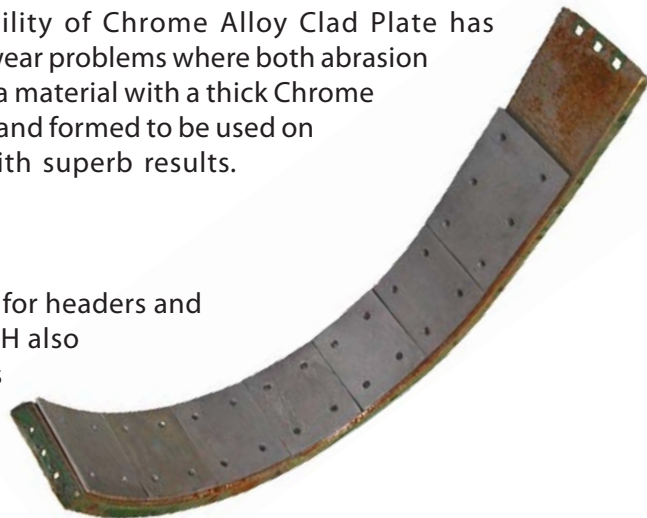
Our skid shoe covers come as either a bolt-on or weld-on type. Both styles attach onto the original parts. Parts are either 1/4" or 3/8" thick and use 1/4" countersunk bolts. Our parts will allow you to place more pressure on the ground without causing excessive wear on your skid shoes.

### **CLAD PLATE**

The introduction and availability of Chrome Alloy Clad Plate has proven to be very successful in solving wear problems where both abrasion and impact are a problem. Clad Plate is a material with a thick Chrome Alloy overlay on steel, which can be cut and formed to be used on skid shoes and other curved areas with superb results.

### **MISCELLANEOUS PARTS**

We also make a variety of parts for headers and corn heads, such as spacer tubes. R & H also offers bolt protectors and rotary knives to enhance the performance and durability of your machine.



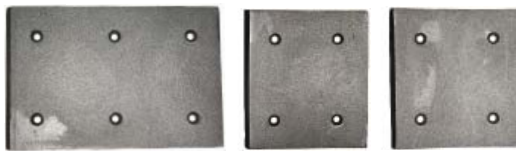
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**R & H liners and skid plates chop down-time!!!**

# R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

## R & H CHROME ALLOY BLOWER LINERS

TO FIT: NEW HOLLAND & JD



RH 574

RH 575

RH 576

### RH 574 BOLT-IN 10.5" FLAT LINER

Length: 10-1/2" Thickness: 1/4"  
Width: 6-7/8" Bolt holes: 1/4"

NOTE: used with: RH 575 and RH 576

### RH 575 BOLT-IN 6" CURVED LINER

Length: 6" Thickness: 1/4"  
Width: 6-7/8" Bolt holes: 1/4"

NOTE: used with: RH 574 and RH 576

### RH 576 BOLT-IN 6.5" TRANSITIONAL LINER

Length: 6-1/2" Thickness: 1/4"  
Width: 6-7/8" Bolt holes: 1/4"

NOTE: used with: RH 574 and RH 575

### RH 562 BOLT-IN LINER SEGMENT

To fit: JD 32" blower  
Length: 6-7/8"  
Width: 1-5/8"  
Thickness: 1/4"  
Bolt holes: 3/8"



NOTE: used with RH 574, RH 575, and RH 576 to complete 32" blower liner (optional)

### CONFIGURATION for CHOPPERS

#### LINER TO FIT NEW HOLLAND CHOPPERS

Model 1900: Uses 1-RH 574; 8-RH 575; 1-RH 576  
Models 1915, 2100, and most FX's:  
Uses 2-RH 574; 12-RH 575; 1-RH 576

#### LINER TO FIT JOHN DEERE CHOPPERS

Uses 1-RH 574; 5-RH 575; 1-RH 576  
Option of 4-RH 562 to fill end of liner

NOT FOR USE with JD models 6650, 6750, 6850, and 6950

## R & H MANGANESE CROP LIFTERS

### RH 569 LEFT or RIGHT CROP LIFTER



LEFT

To fit: New Holland  
Large bolt hole: 9/16"  
Small bolt hole: 7/16"  
Hole spacing: 2-5/8"



RIGHT

### RH 585 LEFT CROP LIFTER RH 586 RIGHT



To fit: McDon R80 head

Length: 5-3/4"  
Bolt holes: 1/2"  
Hole spacing: 4"



## R & H MANGANESE STOP BAR

### RH 549-014.1 STOP BAR

To fit: Krone  
Length: 5-5/8"  
Width: 4-5/8"  
Tab: 1-7/8" x 1-1/8"



## R & H CHROME ALLOY LEDGER PLATES

TO FIT: CLAAS

### RH 593 LEFT or RIGHT LEDGER PLATE

To fit: Claas model 900



Length: Total length: 30-3/8"  
Long edges: 16-11/16" (RH 593 L and R)  
Short edges: 14-7/16" Width: 4-1/16"  
Threaded bolt holes: 7/16"

### RH 594 LEFT or RIGHT LEDGER PLATE

To fit: Claas model 880



Length: Total length: 30-3/8"  
Long edges: 16-3/8" (RH 594 L and R)  
Short edges: 14" Width: 4"  
Threaded bolt holes: 7/16"

NOTE: use left and right ledger plates to make a complete part

# R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

## R & H CLAD PLATE

### RH 5CP-3/8 CLAD PLATE

CLAD PLATE is an exciting development for use in areas where curved or bent plates are needed to provide wear protection. CLAD PLATE gives us a new tool to use when trying to solve your wear problems. The plate is Chrome Alloy very similar to our cast material imbedded onto the surface of a steel plate. The plate can be cut, bent or rolled to accommodate uses such as skid shoes and liners. CLAD PLATE comes in several thicknesses. Please call us for more information as to application in your wear areas.



## R & H CHROME ALLOY WELD-ON SKID PLATES

### TO FIT: NEW HOLLAND

#### RH 571 WELD-ON POINTED SKID PLATE

To fit: New Holland corn head

Length: 14"  
Width: 7"  
Turn-up (each side): 7/8"  
Thickness: 1/4"



#### RH 577 WELD-ON FRONT SKID PLATE

Note: Uses 1 - RH 577 and 2 - RH 578's on New Holland forage chopper

Length: 8"  
Width: 9"  
Turn-up (each side at base): 1-1/4"  
Thickness: 1/4"



#### RH 573 WELD-ON LARGE SKID PLATE

Note: Uses 2-RH 573's to cover shoe on New Holland director head

Length: 12-3/8"  
Turn-up: 1-1/8"  
Width: 7-1/2"  
Thickness: 1/4"



#### RH 578 WELD-ON BACK SKID PLATE

Note: Uses 1 - RH 577 and 2 - RH 578's on New Holland forage chopper

Length: 7-1/4"  
Width: 9"  
Turn-up (each end): 1-1/4"  
Thickness: 1/4"



### TO FIT: CLAAS

#### RH 528 BOLT-ON CURVED LINER SEGMENT



Length: 8"  
Width: 3"  
Thickness: 1/4"  
Holes: 3/8"

### TO FIT: McDon

#### RH 583 WELD-ON SKID PLATE

Length: 9-9/16"  
Width: 5-11/16"  
Thickness: 1/4"



#### RH 583 W BOLT-ON SKID PLATE

Length: 13-1/8"  
Width: 7-3/4" Holes: 3/8"  
Thickness: 5/16" Spacing: 5/16"



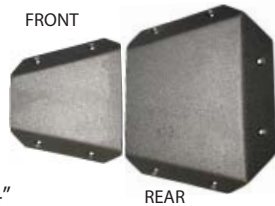
# R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

## R & H CHROME ALLOY BOLT-ON SKID PLATES

TO FIT: CLAAS

**RH 595 F BOLT-ON FRONT SKID PLATE**  
**RH 595 R BOLT-ON REAR SKID PLATE**

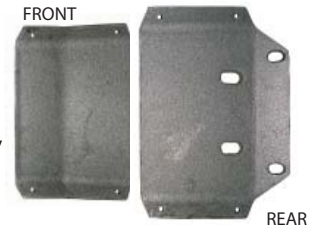
Length: 15"  
 Width:  
 Wide end: 10-1/2"  
 Narrow end: 3-1/2"  
 Thickness: 5/16"  
 Bolt holes: 1/4"  
 Turn-up (each side): 1-1/4"



NOTE: use Front and Rear to make complete plate

**RH 598 F BOLT-ON FRONT SKID PLATE**  
**RH 598 R BOLT-ON REAR SKID PLATE**

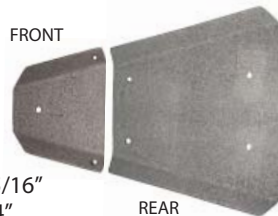
Length: 17"  
 Width:  
 Wide end: 11"  
 Narrow end: 8-3/4"  
 Turn-up (each side): 1"  
 Thickness: 3/8"  
 Bolt holes: 1/4"



NOTE: use Front and Rear to make complete plate

**RH 596 F BOLT-ON FRONT SKID PLATE**  
**RH 596 R BOLT-ON REAR SKID PLATE**

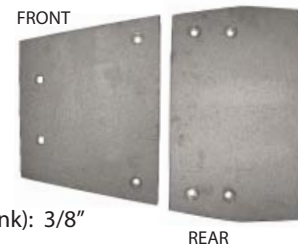
Length: 17-1/4"  
 Width:  
 Wide end: 10"  
 Narrow end: 3"  
 Thickness: 3/8"  
 Bolt holes (countersunk):  
 Top (1): 3/8" Others: 5/16"  
 Turn-up (each side): 1-1/4"



NOTE: use Front and Rear to make complete plate

**RH 589 F BOLT-ON FRONT SKID PLATE**  
**RH 589 R BOLT-ON REAR SKID PLATE**

Length: 19-1/4"  
 Thickness: 1/2"  
 Bolt holes: 3/8"  
 Width:  
 Top: 10"  
 Middle: 13-1/8"  
 Bottom: 15"  
 Bolt holes (countersunk): 3/8"



NOTE: use Front and Rear to make complete plate

**RH 590 BOLT-ON SKID PLATE**

Length: 12-1/2"  
 Width: 10-1/2"  
 Thickness: 3/8"  
 Hole spacing: 5-1/2" x 11"  
 Bolt holes: 3/8" plow



NOTE: use three RH 590's to cover a complete (1) skid

**RH 592 BOLT-ON SKID PLATE**

Length: 14-1/2"  
 Width: 12"  
 Turn-up: 2"  
 Thickness: 1/2"  
 Slotted holes: 1/2" x 1"  
 Bolt holes (countersunk): 3/8"



NOTE: use two RH 592's side by side to make a complete part.

TO FIT: HESSTON

**RH 551 BOLT-ON SKID PLATE**

To fit: Hesston model 8400



Length: 12-1/4"  
 Width: 6-5/8"  
 Thickness: 5/16"  
 Bolt holes: 1/4"

**RH 515 BOLT-ON SKID PLATE**

Length: 12"  
 Width: 4-1/2"  
 Turn up: 1-1/2"  
 Thickness: 1/2"  
 Countersunk holes: 3/8"



# R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

## R & H CHROME ALLOY LIFTING ARMS

TO FIT: CLAAS RU600 HEAD

### RH 591-119 LIFTING ARM



Length: 13-7/8"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"

### RH 591-152 LIFTING ARM

Length: 11-1/8"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"



### RH 591-120 LIFTING ARM



Length: 13-7/8"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"

### RH 591-153 LIFTING ARM

Length: 11-1/8"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"



### RH 591-150 LIFTING ARM



Length: 16-3/8"  
Width: 1-3/4"  
Thickness: 1/4"  
Holes: 3/8"

### RH 591-443 LIFTING ARM

Length: 13-3/4"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"



### RH 591-151 A and B LIFTING ARMS

Length: 9-3/4"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"

Length: 9-3/4"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"



### RH 591-442 A and B LIFTING ARMS

Length: 11"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"

Length: 11"  
Width: 2"  
Thickness: 1/4"  
Holes: 3/8"



# R & H Chrome Alloy FORAGE HARVESTER & SWATHER PARTS

## R & H CHROME ALLOY DEFLECTOR PLATES

TO FIT: CLAAS

### RH 597 L-1661 DEFLECTOR PLATE



Holes: 7/16" threaded  
Spacing: 5-7/8"

### RH 597 R-1671 DEFLECTOR PLATE

Holes: 7/16" threaded  
Spacing: 5-7/8"



### RH 599 CURVED DEFLECTOR PLATE

To fit: Claas Orbis 635 corn head



Length: 12"  
Width: 3-9/16"  
Thickness: 3/8"

Bolt holes: 3/8" Hole spacing: 8-1/16" inside

## R & H CHROME ALLOY SWATHER PARTS

### RH 582 SWATHER GUARD

To fit: McDon R-85 header

Length: 5-7/8"  
Height: 4"  
Hole: 1/2"



### RH 584 SWATHER GUARD

To fit: McDon R-85 header

Length: 7-1/4"  
Height: 4"  
Hole: 1/2"



### RH 587 ROCK GUARD - MANGANESE

To fit: New Holland 750 HD head

Length: 13-3/8"  
Height: 3-3/4"  
Holes: 9/16"  
Hole spacing: 8-1/2"



## R & H CHROME ALLOY BOLT-PROTECTORS

### RH 783 RH 784 RH 785 RH 786



Diameter:	1-3/4"	1-7/8"	1-3/4"	1-3/4"
Thickness:	1/2"	3/4"	3/4"	3/4"
Bolt hole:	7/16"	1/2"	1/2"	1/2"

## R & H CHROME ALLOY MISC. PARTS

### RH 500 WELD-ON AUGER KNIFE INSERT

To fit: Hay bale grinder

Length: 3-1/4"  
Height: 1-5/8"  
Thickness: 1/2"



### RH 501 WELD-ON GRINDER INSERT

To fit: Forage grinder

Length: 2"  
Width: 5/8"  
Thickness: 3/4"



### RH 550 SPACER TUBE

To fit: Rotary Hesston and IH 8850/8880 swathers

Diameter: Outside: 7/8"  
Inside: 1/2"



Length: 3-3/4"

### RH 505 WELD-ON MANURE SPREADER TIP

To fit: Kuhn 8100 Pro Twin Side Discharge



Length:  
Front: 3-3/4" Width: 2-1/4"  
Back: 2-1/4" Thickness: 1/2"

### RH 22-2 1" x 2" SQUARE ROD

Length: 2" To fit: Hammer tip  
Width: 1"  
Height: 1"



## R & H MANGANESE COMPOST BLADES

### RH 502 MN LEFT or RIGHT COMPOST BLADES



Length: 11-3/4"  
Width: 4"  
Thickness: 1/2"  
Holes: 1" and 5/8"  
Hole spacing: 2"

