R & H Machine manufactures parts to fit a wide variety of different types of agricultural equipment. Most of the parts in this section have been requested by our customers to fit particular needs. Major manufacturers often will discontinue making replacement parts for equipment their customers still have in operation. Just because the parts have been discontinued doesn’t mean the farmers have quit using them. Many times we are able to make replacement parts to keep those old reliable implements running. As special needs arise, we are able to combat wear problems, as well as keep the equipment in operation. In this section you will also find parts that do not fit into one of our defined groups. Equipment in this area include, but are not limited to: blade edges, rock-picker parts, nut-harvester liners, pipe-puller tips, gopher-machine points, and weld-on tips for a variety of uses. When asked, we will usually try to design a replacement part which will be better than the original, or that can be used to rebuild the original part. In order to do this we usually will need a worn-out part to show fit and wear pattern, and an idea of how often the parts need to be replaced. We would also like, if available, make and model of equipment, as well as original price (please see page 75 for our new parts requirements).

INSTRUCTIONS for WELDING

All R & H Chrome Alloy weld-on parts must be heated to a bright cherry red before welding. Use a mild-steel rod in a stick welder or a mild-steel wire in a wire-feed welder. Heat the casting, and, while it is still red, weld the part into place. The part to be repaired should be warm to prevent cracking. Room cool out of draft.
R & H CHROME ALLOY AERATOR PARTS

**RH 439 AERATOR TIP**
- Length: 5”
- Width: 3-1/2”
- Thickness: 1-1/8”

**RH 439 F FRONT EDGE**
- Length: 12-3/8”
- Width: 1-1/8”
- Thickness: 5/8”

**RH 439 R REAR EDGE**
- Length: 17-3/8”
- Width: 1-1/8”
- Thickness: 5/8”

**RH 432 WELD-ON AERATOR INSERT**
- Height: 2-3/4”
- Width: 2-7/8”
- Thickness: 1-1/8”

**RH 99 S AERATOR/RIPPER**
- Length: 10-1/4”
- Width: 2-3/4”
- Thickness: 1-1/8”
- Slot: 3/4”
- Hole: 1/2”

**RH 98 SBW L and R AERATOR WINGS**
- Length: 5”
- Width: 4-1/8”
- Thickness: 3/4”
- Countersunk hole: 7/16”

R & H CHROME ALLOY CORN PICKER

**RH 530 CORN-PICKER NOSE**
- Length: 7-3/4”
- Width: 3”
- Height: 3-3/8”

R & H CHROME ALLOY AUGER INSERTS

**RH 500 WELD-ON AUGER KNIFE INSERT**
- Length: 3-1/4”
- Height: 1-5/8”
- Thickness: 1/2”

**RH 970 WELD-ON AUGER FLIGHTING**
- Diameter: 9”
- Outside: 9”
- Inside: 4”
- Thickness: 1/4”
- Pitch: 4”

Note: requires two sections to make one rotation

R & H CHROME ALLOY MISC. PARTS

**RH 501 WELD-ON GRINDER INSERT**
- Length: 2”
- Width: 5/8”
- Thickness: 3/4”

**RH 505 WELD-ON MANURE SPREADER TIP**
- Length: 3-3/4”
- Front: 3-3/4”
- Back: 2-1/4”
- Width: 2-1/4”
- Thickness: 1/2”

R & H CHROME ALLOY LEADING EDGES

**RH 13 LEADING EDGE**
- Length: 12-7/16”
- Width: 2-1/2”
- Thickness: 3/4”

**RH 14 LEADING EDGE**
- Length: 12”
- Width: 2”
- Thickness: 7/16”
RH CHROME ALLOY NUT HARVESTERS

**RH 915 NUT-HARVESTER LINER**
To fit: Flory nut harvester

Length: 15-5/8”
Width: 14-3/8”
Thickness: 3/4”
Holes: 1/2”hex

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RH CHROME ALLOY BEARING COVERS

**RH 08 BEARING COVER**
Length: 6-1/2”
Diameter Inside: 6-3/4”
Height: 2-3/4”
Thickness: 3/8”

**RH 09 BEARING COVER**
Length: 6”
Width: Ends: 3-5/8”
Thickness: 3/8”
Middle: 3-1/8”

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RH CHROME ALLOY TRUNNION PIVOT

**RH 980 7/8” TRUNNION PIVOT**
Length:
- Overall: 3-1/4”
- Body: 1-7/8”
- Neck: 11/16”
- Hole size: 7/8”
Diameter:
- Wide: 1-13/16”
- Narrow: 1-3/8”
- End: 3/4”

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RH CHROME ALLOY ROCK PICKER PARTS

To fit: Pratt, Big V, or Valley rock pickers

**RH 950 SPOOL** - for 1-1/2” SQUARE ROD
Height: 2-7/8”
Diameter: 3”
Hole: 1-1/2”square

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**RH 951 WEAR BLOCK**
Hole spacing: 2-1/16”
Holes: 1/2”

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**RH 665 DRIVE SPROCKET**
Diameter: 5-7/8”
Bore: 2” round
Pitch: 1.56”
Teeth: 13

NOTE: for our complete selection of sprockets, see SPROCKET section, pp. 57 to 61
R & H CHROME ALLOY GOPHER POINTS

**RH 938**  GOPHER SHANK POINT

*To fit: Gopher Getter*

- **Length:**
  - Total: 5-3/4”
  - Neck: 1-3/8”

- **Diameter:**
  - Body: 2-1/2”
  - Neck: 2”

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**RH 939**  GOPHER SHANK POINT

- **Length:**
  - Total: 12”
  - Neck: 2”

- **Diameter:**
  - Body: 2-1/2”
  - Neck: 1-5/8”
  - Fin Height: 6”

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**RH 940**  GOPHER SHANK POINT

*To fit: Kentsch Gopher*

- **Length:**
  - Total: 5-5/8”
  - Neck: 1-1/2”

- **Diameter:**
  - Body: 1-7/8”
  - Neck: 1-1/8”
  - Hole: 1/4”

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**RH 941**  GOPHER SHANK POINT

*To fit: Gopher Getter*

- **Length:**
  - Total: 5-7/8”
  - Body: 2-1/2”
  - Neck: 1-3/4”

- **Hole:** 3/8”

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**RH 942**  GOPHER SHANK POINT

*To fit: Verminator*

- **Height:**
  - Total: 6-3/4”
  - Body: 2-1/2”
  - Neck: 1-5/8”

- **Hole:** 3/8”

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**RH 943 A**  GOPHER SHANK POINT

*To fit: Verminator*

- **Height:**
  - Total: 19-1/4”
  - Body: 2”

- **Length:**
  - Body: 8”
  - Neck: 1-1/4”

- **Hole:** 3/8”

Note: 1/2” steel is pre-welded onto trailing edge for ease of installation.

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**R & H CHROME ALLOY PIPE PULLERS**

**RH 928**  HEAVY-DUTY 2” PIPE PULLER

- **Length:** 6-1/2”
- **Height:** 6-1/4”
- **Diameter:** 2”

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**RH 928 B**  SWEPT-BACK 2” PIPE PULLER

- **Length:** 7-1/4”
- **Height:** 8”
- **Diameter:** 2”

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**RH 928 C**  HEAVY-DUTY 1-1/4” PIPE PULLER

- **Length:** 6-1/4”
- **Height:** 4-1/2”
- **Diameter:** 1-1/4”

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**RH 928 EXT**  PIPE PULLER EXTENSION

- **Length:** 12”
- **Height:** 3/4”
- **Thickness:** 1/2”

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**RH 07**  8” TAPE RUNNER

- **Length:** 8”
- **Diameter Inside:** 2-1/2”
- **Thickness:** 3/16”