R & H Machine makes parts to fit most makes and models of forage harvesting and swathing equipment. Our parts are used both inside the blower and as covers for the skid shoes. Our parts drastically reduce down-time during harvest.

FORAGE HARVESTER BLOWER LINERS

R & H blower liners are installed as bolt-in segments. Each part is 1/4” thick solid cast Chrome Alloy and attaches with 1/4” countersunk bolts. Segments can be replaced individually if damaged by foreign material without having to replace the entire liner. The liners will wear to maintain a smooth finish to enhance material flow.

CLAD PLATE

CLAD PLATE is an exciting development for use in areas where curved or bent plates are needed to provide wear protection. CLAD PLATE gives us a new tool to use when trying to solve your wear problems. The plate is Chrome Alloy very similar to our cast material imbedded onto the surface of a steel plate. The plate can be cut, bent or rolled to accommodate uses such as skid shoes and liners. CLAD PLATE comes in several thicknesses. Please call us for more information as to application in your wear areas.

FORAGE HARVESTER AND SWATHER SKID SHOES

Our skid shoe covers come as either a bolt-on or weld-on type. Both styles attach onto the original parts. Parts are either 1/4” or 3/8” thick and use 1/4” countersunk bolts. Our parts will allow you to place more pressure on the ground without causing excessive wear on your skid shoes.

MISCELLANEOUS PARTS

We also make a variety of parts for headers and corn heads, such as spacer tubes. R & H also offers bolt protectors and rotary knives to enhance the performance and durability of your machine.
**RH CLAD PLATE**

CLAD PLATE is an exciting development for use in areas where curved or bent plates are needed to provide wear protection.

CLAD PLATE gives us a new tool to use when trying to solve your wear problems. The plate is Chrome Alloy very similar to our cast material imbedded onto the surface of a steel plate. The plate can be cut, bent or rolled to accommodate uses such as skid shoes and liners.

CLAD PLATE comes in several thicknesses. Please call us for more information as to its application in your wear areas.

---

**RH BLOWER LINERS**

*** TO FIT NEW HOLLAND & JOHN DEERE ***

**RH 574 BOLT-IN 10.5" FLAT LINER**

- **Length:** 10-1/2"
- **Width:** 6-7/8"
- **Thickness:** 1/4"

*Used with:* RH 575 and RH 576

**RH 575 BOLT-IN 6" CURVED LINER**

- **Length:** 6"
- **Width:** 6-7/8"
- **Thickness:** 1/4"

*Used with:* RH 574 and RH 576

**RH 576 BOLT-IN 6.5" TRANSITIONAL LINER**

- **Length:** 6-1/2"
- **Width:** 6-7/8"
- **Thickness:** 1/4"

*Used with:* RH 574 and RH 575

**RH 562 BOLT-IN LINER SEGMENT**

- **Length:** 6-7/8"
- **Width:** 1-5/8"
- **Thickness:** 1/4"

*To fit:* John Deere 32" blower

*NOTE:* used with RH 574, RH 575, and RH 576 to complete 32" blower liner (optional)

---

R & H blower liners are installed in segments to cover the inside of the blower liner. Below are R & H’s suggested configurations.

**LINER TO FIT NEW HOLLAND CHOPPERS**

- **Model 1900:** Uses 1-RH 574; 8-RH 575; 1-RH 576
- **Models 1915, 2100, and all FX’s:**
  - Uses 2-RH 574; 12-RH 575; 1-RH 576

**LINER TO FIT JOHN DEERE CHOPPERS**

Uses 1-RH 574; 5-RH 575; 1-RH 576

Option of 4-RH 562 to fill end of liner

Blower liners *NOT* available for these models: 6650, 6750, 6850, and 6950
**RH BOLT-ON SKID PLATES**

***TO FIT CLAAS***

**RH 595 F BOLT-ON FRONT SKID PLATE**
**RH 595 R BOLT-ON REAR SKID PLATE**

**NOTE:** use RH 595 F and RH 595 R to make a complete plate

- Length: 15"
- Width:
  - Wide end: 10-1/2"
  - Narrow end: 3-1/2"
- Turn-up (each side): 1-1/4"
- Thickness: 5/16"
- Bolt holes: 1/4"

**RH 595 F**

**RH 595 R**

---

**RH 596 F BOLT-ON FRONT SKID PLATE**
**RH 596 R BOLT-ON REAR SKID PLATE**

**NOTE:** use RH 596 F and RH 596 R to make a complete plate

- Length: 17-1/4"
- Width:
  - Wide end: 10"
  - Narrow end: 3"
- Turn-up (each side): 1-1/4"
- Thickness: 3/8"
- Bolt holes (countersunk):
  - Top (1): 3/8"
  - Others: 5/16"

**RH 596 F**

**RH 596 R**

---

**RH 598 F BOLT-ON FRONT SKID PLATE**
**RH 598 R BOLT-ON REAR SKID PLATE**

**NOTE:** use RH 598 F and RH 598 R to make a complete plate

- Length: 17"
- Width:
  - Wide end: 11"
  - Narrow end: 8-3/4"
- Turn-up (each side): 1"
- Thickness: 3/8"
- Bolt holes: 1/4"

**RH 598 F**

**RH 598 R**

---

**RH 592 BOLT-ON SKID PLATE**

**NOTE:** use two RH 592's side by side to make a complete plate

- Length: 14-1/2"
- Width: 12"
- Turn-up: 2"
- Thickness: 1/2"
- Slotted holes: 1/2" x 1"
- Bolt holes (countersunk): 3/8"

---

***TO FIT HESSTON***

**RH 551 BOLT-ON SKID PLATE**

To fit: Hesston model 8400

- Length: 12-1/4"
- Width: 6-5/8"
- Thickness: 5/16"
- Bolt holes: 1/4"

---

***TO FIT FORAGE CHOPPER***

**RH 515 BOLT-ON SKID PLATE**

- Length: 12"
- Width: 4-1/2"
- Turn up: 1-1/2"
- Thickness: 1/2"
- Countersunk holes: 3/8"
RH WELDON SKID PLATES

**RH 571 WELDON POINTED SKID PLATE**
*To fit:* New Holland corn head

- **Length:** 14”
- **Width:** 7”
- **Turn-up (each side):** 7/8”
- **Thickness:** 1/4”

---

**RH 573 WELDON LARGE SKID PLATE**
*To fit:* New Holland director head

- **Length:** 12-3/8”
- **Turn-up:** 1-1/8”
- **Width:** 7-1/2”
- **Thickness:** 1/4”

*NOTE:* Uses 2-RH 573’s to cover shoe on New Holland director head

---

**RH 577 WELDON FRONT SKID PLATE**
*To fit:* New Holland corn head

- **Length:** 8”
- **Width:** 9”
- **Turn-up**
  - (each side at base): 1-1/4”
- **Thickness:** 1/4”

*NOTE:* Uses 1 - RH 577 and 2 - RH 578’s on New Holland forage chopper

---

**RH 578 WELDON BACK SKID PLATE**
*To fit:* New Holland corn head

- **Length:** 7-1/4”
- **Width:** 9”
- **Turn-up**
  - (each end): 1-1/4”
- **Thickness:** 1/4”

*NOTE:* Uses 1 - RH 577 and 2 - RH 578’s on New Holland forage chopper

---

**Important Instructions for Welding!**

1. All R & H Chrome Alloy weld-on parts must be heated to a bright, cherry red before welding.
2. Base parts will need to be trimmed first to fit the inserted part.
3. Use either stick or wire feed with mild-steel rod or wire such as 6011.
4. Welding must be done with the casting red, and the base part warm to prevent cracking.
5. Room-cool out of draft.

---

RH DEFLECTOR PLATES

**RH 597L-1661 DEFLECTOR PLATE**
*To fit:* Claas

- **Holes:** 7/16” threaded
- **Spacing:** 5-7/8”

**RH 597R-1671 DEFLECTOR PLATE**
*To fit:* Claas

- **Holes:** 7/16” threaded
- **Spacing:** 5-7/8”
RH LEDGER PLATES

**RH 593 LEFT or RIGHT**
**LEDGER PLATE**
to fit: CLAAS model 880

<table>
<thead>
<tr>
<th>RH 593 L</th>
<th>RH 593 R</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Image" /></td>
<td><img src="image2.png" alt="Image" /></td>
</tr>
</tbody>
</table>

Length: Long edges: 16-11/16”
Short edges: 14 7/16”

Total length: 30-3/8”

(468x607) Width: 4”

NOTE: use RH 593 L and RH 593 R to make complete plate

**RH 594 LEFT or RIGHT**
**LEDGER PLATE**
to fit: CLAAS model 880

<table>
<thead>
<tr>
<th>RH 594 L</th>
<th>RH 594 R</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image3.png" alt="Image" /></td>
<td><img src="image4.png" alt="Image" /></td>
</tr>
</tbody>
</table>

Length: Long edges: 16-3/8”
Short edges: 14”

Total length: 30-3/8”

(468x607) Width: 4”

NOTE: use RH 594 L and RH 594 R to make complete plate

RH CROP LIFTERS

**RH 569 LEFT CROP LIFTER**
To fit: New Holland

<table>
<thead>
<tr>
<th><img src="image5.png" alt="Image" /></th>
</tr>
</thead>
</table>

Large bolt hole 9/16”
Small bolt hole: 7/16”
Hole spacing: 2-5/8”

**RH 569 RIGHT CROP LIFTER**
To fit: New Holland

<table>
<thead>
<tr>
<th><img src="image6.png" alt="Image" /></th>
</tr>
</thead>
</table>

Large bolt hole 9/16”
Small bolt hole: 7/16”
Hole spacing: 2-5/8”

**RH 585 CROP LIFTER**
To fit: MacDON

<table>
<thead>
<tr>
<th><img src="image7.png" alt="Image" /></th>
</tr>
</thead>
</table>

Length: 6”
Bolt holes: 1/2”
Hole spacing: 4”

**RH 585 CROP LIFTER**
To fit: MacDON

<table>
<thead>
<tr>
<th><img src="image8.png" alt="Image" /></th>
</tr>
</thead>
</table>

Length: 6”
Bolt holes: 1/2”
Hole spacing: 4”

RH STOP BAR

**RH 549-014.1 STOP BAR**
To fit: KRONE

<table>
<thead>
<tr>
<th><img src="image9.png" alt="Image" /></th>
</tr>
</thead>
</table>

Length:
Overall: 8”
Body: 5-5/8”
Width: 4-3/4”
Thickness: 1-5/8”

RH ROTARY KNIFE

**RH 570 ROTARY KNIFE**
To fit: New Holland

<table>
<thead>
<tr>
<th><img src="image10.png" alt="Image" /></th>
</tr>
</thead>
</table>

Diameter: 10-1/2”
Hub: 3”
Bolt holes: 3/8” square
# RH LIFTING ARMS

**LIFTING ARMS - to fit: Claas RU600 Head**

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Description</th>
<th>Length</th>
<th>Width</th>
<th>Thickness</th>
<th>Holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>RH 591-119</td>
<td>LIFTING ARM</td>
<td>13-7/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-120</td>
<td>LIFTING ARM</td>
<td>13-7/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-150</td>
<td>LIFTING ARM</td>
<td>16-3/8”</td>
<td>1-3/4”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-151B</td>
<td>and A LIFTING ARMS</td>
<td>9-3/4”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-152</td>
<td>LIFTING ARM</td>
<td>11-1/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-153</td>
<td>LIFTING ARM</td>
<td>11-1/8”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-443</td>
<td>LIFTING ARM</td>
<td>13-3/4”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
<tr>
<td>RH 591-442B</td>
<td>and A LIFTING ARMS</td>
<td>11”</td>
<td>2”</td>
<td>1/4”</td>
<td>3/8”</td>
</tr>
</tbody>
</table>

---

# RH SWATTER PARTS

**RH 550 SPACER TUBE**

*To fit:* Rotary Hesston and IH 8850/8880 swathers

<table>
<thead>
<tr>
<th>Description</th>
<th>Diameter</th>
<th>Thickness</th>
<th>Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Outside:</td>
<td>7/8”</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inside:</td>
<td>1/2”</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**RH 783 BOLT PROTECTORS**

<table>
<thead>
<tr>
<th>Description</th>
<th>Diameter</th>
<th>Thickness</th>
<th>Bolt hole</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter:</td>
<td>1-3/4”</td>
<td>1/2”</td>
<td>7/16”</td>
</tr>
</tbody>
</table>

**RH 784**

<table>
<thead>
<tr>
<th>Description</th>
<th>Diameter</th>
<th>Thickness</th>
<th>Bolt hole</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter:</td>
<td>1-7.8”</td>
<td>3/4”</td>
<td>1/2”</td>
</tr>
</tbody>
</table>
RH COMPOSTING PARTS

RH 427 WELD-ON COMPOST CAP

<table>
<thead>
<tr>
<th>Outside</th>
<th>Inside</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height: 2-1/2”</td>
<td>Height: 2”</td>
</tr>
<tr>
<td>Width: 3”</td>
<td>Width: 2-1/2”</td>
</tr>
<tr>
<td>Thickness: 5/8”</td>
<td></td>
</tr>
</tbody>
</table>

RH 502 LEFT or RIGHT COMPOST BLADES -MANGANESE

Length: 11-3/4”
Width: 4”
Thickness: 1/2”
Holes: (Top): 1”; (Bottom): 5/8”
Hole spacing: 2”

RH 933 COMPOST TIP

Length: 6”
Width: 3-1/4”
Thickness: 1-1/2”
Holes: 1/2”, hex countersunk
Hole spacing: 3”

RH 932 LEFT or RIGHT COMPOST TURNER -MANGANESE

Length: 11-3/4”
Width: 4”
Thickness: 3/4”
Holes: 3/4”
Hole spacing: 2”

RH FORAGE GRINDER PARTS

RH 500 WELD-ON AUGER KNIFE INSERT

To Fit: Hay bale grinder

Length: 3-1/4”
Height: 1-5/8”
Thickness: 1/2”

RH 501 WELD-ON GRINDER INSERT

To fit: Forage grinder

Length: 2”
Width: 5/8”
Thickness: 3/4”

RH CORN PICKER

RH 530 CORN-PICKER NOSE

To fit: Pix-All Corn head

Length: 7 1/4 ”
Width: 3”
Height: 3-3/8”

RH MANURE SPREADER

RH 505 WELD-ON MANURE SPREADER TIP

Length:
Front: 3-3/4”
Back: 2-1/4”
Width: 2-1/4”
Thickness: 1/2”

RH MISCELLANEOUS

RH 22-2 1” x 2” SQUARE ROD

To fit: Hammer tip

Length: 2”
Width: 1”
Height: 1”